

## Recommendation document Sibylla Hot-dog and pre-fried Hamburgers.

### Storage, Cooking, Thawing

#### Storage

- In a freezer (-18°C) until the best before date ( printed at the package)
- Unopened package in refrigerator (+4-6°C), maximum 5 days.
- Open package in refrigerator (+4-6°C), 5 days including unopened days, if the handling manual are followed as instructed in the Sibylla Inside customer manual.
- The products can not be frozen after defrosting.

#### Hot holding

- Heating time at the rollergrill, 25 min, must reach core temperature 72°C.
- Heating time at the hamburger grill, 25 min, must reach core temperature 75°C.
- Max hot holding time at the roller grill, 120 min, core temperature must be over 60°C.

#### Defrosting

- Must be thawed in refrigerator, appr 12h per package, per carton appr 24H +4-6°C.

The guidelines in the document was written the actual date below.  
Changes in this guideline can be done, the receiver may not automatic receive a new version. Current guidelines shall always be checked in the Sibylla Inside customer manual or the respective product carton label.

Nacka Strand 2008-06-02

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Concept Development manager.  
Atria Concept AB



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494-9186

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706422-3

## Frankfurter 70 g Sibylla

Art nr: 5031

### Nutritional info / 100 g ready product:

Energy 1050 kJ, 250 kcal

Protein 9 g

Carbohydrate 8.5 g

Fat 19 g

### Ingredients:

Pork, water, beef, potato flour, pork fat, pork connective tissue, salt, dextrose, beef connective tissue, potato fiber, stabilizer E450, spices, onion powder, antioxidant E301, preservative E250.

Meat content: 52 %

Fat content: 19%

### Storage:

- In the freezer (-18°C) until the date stated on the package (best before date)
- In the refrigerator (+4°C-+8°C) – 5 days

Do not freeze again after defrosting.

### Package information:

Weight/package: 1,05 kg

Number of packages/box: 9

Weight/box: 9,45 kg

Units/box: 135

Number of boxes/pallet/level: 60/12

Weight netto pallet/level: 567/113,4

### Transport package: box

Length: 354 mm

Width: 205 mm

Height: 194 mm

Volume: 14,08 l

**Durability:** 8 months (244 days)

### Preparation of a defrosted product:

Warm up on the roll grill: 80-85°C for 30 min-2 h

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## Kabanoss 75 g Sibylla

Art nr: 5032

### Nutritional info / 100 g ready product

Energy 1350 kJ, 330 kcal

Protein 13 g

Carbohydrate 3,5 g

Fat 28 g

### Ingredients:

Pork, beef, pork fat, water, potato flour, spices, salt, dextrose, stabilizer E450, antioxidant E300, smoke aroma, preservative E250.

Meat content: 82 %

Fat content: 28%

### Storage:

- In the freezer (-18°C) until the date stated on the package (best before date)
- In the refrigerator (+4°C-+8°C) – 5 days

Do not freeze again after defrosting.

### Package information:

Weight/package: 1,125 kg

Number of packages/box: 9 st

Weight/box: 10,125 kg

Units/box: 135 st

Number of boxes/pallet/level: 60/12

Weight netto pallet/level: 608/121,5

### Transport package: box

Length: 354 mm

Width: 205 mm

Height: 194 mm

Volume: 14,08 l

**Durability:** 8 months (244 days)

### Preparation of a defrosted product:

Warm up on the roll grill: 80-85°C for 30 min-2 h

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## Chilifrankfurter 75 g Sibylla

Art nr: 5033

### Nutritional info / 100 g ready product:

Energy 1000 kJ, 240 kcal

Protein 12 g

Carbohydrate 4.5 g

Fat 19 g

### Ingredients:

Pork, water, beef, potato flour, spices, salt, dextrose, onion powder, stabilizer E451, antioxidant E300, preservative E250.

Meat content: 72 %

Fat content: 19%

### Storage:

- In the freezer (-18°C) until the date stated on the package (best before date)
- In the refrigerator (+4°C-+8°C) – 5 days

Do not freeze again after defrosting.

### Package information:

Weight/package: 1,125 kg

Number of packages/box: 9

Weight/box: 10,125 kg

Units/box: 135

Number of boxes/pallet/level: 60/12

Weight netto pallet/level: 675/121,5

### Transport package: box

Length: 354 mm

Width: 205 mm

Height: 194 mm

Volume: 14,08 l

**Durability:** 244 days (8 months)

### Preparation of a defrosted product:

Warm up on the roll grill: 80-85°C for 30 min-2 h

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## Meat ball roll 80 g Sibylla

Art nr: 5749

### Nutritional info / 100 g ready product:

Energy 880 kJ, 210 kcal

Protein 12 g

Carbohydrate 10 g

Fat 14 g

### Ingredients:

Beef, pork, water, potato, onion, potato flour, salt, potato fibre, dextrose, yeast extract, spices (black pepper, spice pepper), emulgator (E 471, E 450a), acidity regulator E330.

Meat content: 68 %

Fat content: 14 %

### Storage:

- In the freezer (-18°C) until the date stated on the package (best before date)
- In the refrigerator (+4°C-+8°C) – 5 days

Do not freeze again after defrosting.

### Package information:

Weight/package: 5 kg

Number of packages/box: 1

Weight/box: 5 kg

Units/box: 63

Number of boxes/pallet/level: 72/8

Weight netto pallet/level: 360/40

### Transport package: box

Length: 395 mm

Width: 280 mm

Height: 115 mm

Volume: 12,7 l

**Durability:** 180 days

### Preparation:

Warm up on the rollgrill to the inner temperature +72°C

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**Vienna sausage Baltikum 60 g**

**Art nr: 5315**

**Nutritional info / 100 g ready product**

Energy 1100 kJ, 270 kcal

Protein 11 g

Carbohydrate 4,5 g

Fat 22 g

**Allergy information:**

Free from gluten, lactose, egg, soya protein, milk protein and pea protein.

**Ingredients:**

Pork, water, beef, potato flour, salt, pork fat, dextrose, spices (black pepper, nutmeg, coriander, cayenne), onion powder, antioxidant E300, preservative E250.

Meat content: 70 %

Fat content: 22 %

**Storage:**

- In the freezer (-18°C) until the date stated on the package (best before date)
- In the fridge (+8°C) 5 days

Do not freeze again after defrosting.

**Package information:**

Weight/package: 1,8 kg/vac. package

Number of packages/box: 4

Weight/box: 7,2 kg

Units/box: 120

Number of boxes/pallet/level: 60/12

Weight netto pallet/level: 432/86

**Transport package: box**

Length: 354 mm

Width: 205 mm

Height: 194 mm

Volume: 14,08 l

**Durability:** 6 months (183 days)

**Preparation of a defrosted product:**

Fry: 180°C for ca 2,5 +2,5 min

Warm water: 85°C for 10-30 min

1 tsp salt + 1 tsp vinegar /l water

## Grill sausage Texmex 75 g Sibylla

Art nr: 5330

### Nutritional info / 100 g ready product

Energy 1000 kJ, 240 kcal

Protein 12 g

Carbohydrate 4 g

Fat 19 g

### Ingredients:

Pork, water, beef, potato flour, salt, spices, stabilizer E450, dextrose, antioxidant E300, smoke aroma, preservative E250.

Meat content: 73 %

Fat content: 19%

### Storage:

- In the freezer (-18°C) until the date stated on the package (best before date)
- In the fridge (+8°C) 5 days

Do not freeze again after defrosting.

### Package information:

Weight/package: 1,125 kg

Number of packages/box: 10

Weight/box: 10,125 kg

Units/box: 135

Number of boxes/pallet/level: 60/12

Weight netto pallet/level: 607,5/121,5

### Transport package: box

Length: 354 mm

Width: 205 mm

Height: 194 mm

Volume: 14,08 l

**Durability:** 8 months (244 days)

### Preparation of a defrosted product:

Warm up on the roll grill: 80-85°C for 30 min-2 h

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## Grillsausage Cheese&Bacon 100 g Sibylla

Art nr: 363582

### Nutritional info / 100 g ready product:

Energy 1100 kJ, 270 kcal

Protein 15 g

Carbohydrate 3 g

Fat 23 g

### Ingredients:

Pork and beef (70%), cheese (14 %), water, bacon (5%), potato flour, dextrose, salt, spices, mustard, milk protein, extract of spices, flavour enhancer E621, antioxidant E300, preservative E250, stabilizer E451.

Meat content: 70 %

Fat content: 23 %

### Storage:

- In the freezer (-18°C) until the date stated on the package (best before date)
- In the refrigerator (+4°C-+8°C) – 5 days

Do not freeze again after defrosting.

### Package information:

Weight/package: 1,2 kg

Number of packages/box: 8

Weight/box: 9,6 kg

Units/box: 96

Number of boxes/pallet/level: 40/8

Weight netto pallet/level: 417/77

### Transport package: box

Length: 390 mm

Width: 290 mm

Height: 190 mm

Volume: 21,4 l

**Durability:** 180 days

### Preparation of a defrosted product:

Warm up on the roll grill: 80-85°C for 30 min-2 h

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## Grillsausage Chicken 80 g Sibylla

Art nr: 363581

### Nutritional info / 100 g ready product:

Energy 950 kJ, 230 kcal

Protein 12 g

Carbohydrate 2 g

Fat 20 g

### Ingredients:

Chicken meat, water, chicken connective tissue, chicken fat, potato flour, salt, dextrose, spices (cayenne, ginger, cardamom, coriander, nutmeg, paprika), potato fibre, extract of spices (pepper), stabilizer E4501 and E451, preservative E250, antioxidant E300.

Meat content: 73 %

Fat content: 20 %

### Storage:

- In the freezer (-18°C) until the date stated on the package (best before date)
- In the refrigerator (+4°C-+8°C) – 5 days

Do not freeze again after defrosting.

### Package information:

Weight/package: 0,96 kg

Number of packages/box: 8

Weight/box: 7,68 kg

Units/box: 96

Number of boxes/pallet/level: 60/10

Weight netto pallet/level: 461/77

### Transport package: box

Length: 395 mm

Width: 225 mm

Height: 150 mm

Volume: 14,5 l

**Durability:** 210 days

### Preparation of a defrosted product:

Warm up on the roll grill: 80-85°C for 30 min-2 h

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## TOOTE OHUTUSKAART

<b>TOODE</b>	Grillrengöring puhastusvahend				
<b>Versioon:</b>	1.0	<b>kuupäev:</b>	22.nov.05		
<b>1 TOOTE JA SELLE VALMISTAJA ANDMED</b>					
<b>Toote müüginimetus:</b>	Grillrengöring				
<b>Toote kasutusala:</b>	puhastusvahend				
<b>Valmistaja andmed:</b>	Duoex AB Box 192 S-234 23 Lomma Sweden Rootsi tel.+ 46 40 411490 faks.+ 46 40 411847 tel.+ 46 8 331231 Rootsi mürgistuskeskuse infotelefon				
<b>Hädaabinumber:</b>					
<b>2 TOOTE KOOSTIS JA ANDMED KOOSTISOSADE KOHTA</b>					
<b>Aine nimetus</b>	<b>EINECS Number</b>	<b>CAS number</b>	<b>Piirsisaldus</b>	<b>Klassifikatsioon</b> <b>Sümbol</b>	<b>R-lause</b>
glükosiid		110615-47-9	10-30%		
isopropüülalkohol	200-661-7	67-63-0	1-5%	F, Xi	11, 36, 67
butoksüdiglükool	203-961-6	112-34-5	1-5%	Xi	36
vesi	231-791-2	7732-18-5	>50%		
Lühendid: T+=väga mürgine, T=mürgine, C=söövitav, Xn=kahjulik, Xi=ärritav, E=plahvatusohtlik, O=oksüdeeruv, F+=ülimalt tuleohtlik, F=väga tuleohtlik, N=ohtlik ümbritsevale keskkonnale R-laused kirjeldatud osas 16 lubatud piirsisaldused töökohal märgitud osas 8					
<b>3 OHTLIKE OMADUSTE KIRJELDUS</b>					
Toode on ohutu vastavalt Euroopa Ohtlike Toodete Direktiivile 1999/45/EC.					
<b>4 ESMAABI</b>					
<b>Silma sattumisel:</b>	hoida silm lahti, loputada hoolikalt veega mitme minuti jooksul. Kaebuste jätkumisel pöörduda arsti poole.				
<b>Allaneelamisel:</b>	Loputage suud veega. Juua 2-3 klaasi vett. Suurte koguste allaneelamisel pöörduda arsti poole.				
<b>Muu teave:</b>	Juua võib anda ja suud loputada vaid juhul kui isik on teadvusel				

Käesolev dokument on tõlgitud Premium Tõlkeagentuuris (Premium Tõlkeagentuur OÜ) ning vastab originaalile inglise keeles.

Iris Vissak  
Tõlkejuht





<b>TOODE</b>	Grillrengöring puhastusvahend																
<b>5 TEGUTSEMINE TULEKAHJU KORRAL</b>	<p>Kustutusvahendid: veepihusti, alkoholikindel vaht, mitmeotstarbelised kuivkemikaalid, süsihappegaas.</p> <p>Ei ole tule-ega plahvatusohtlik</p> <p>Tegutsemise põlengu korral: Keemilise põlengu kustutamisel kanda õhuvarustusega hingamisaparatuuri ja kaitseriietust.</p>																
<b>6 ÕNNETUSE VÄLTIMISE ABINÕUD</b>	<p>Mahavoolanud ainet ei tohi sattuda kanalisatsiooni, veekogudesse ja pinnavette.</p> <p>Vältige mulla ja taimestiku saastumist mahavoolanud ainega. Katta inertse absorbendiga (näit. vermikuliit, liiv, muld) ja koguda prüginoorusse. Kokkukogutud materjali käsitletakse muude jäätmetena. Kasutada kindaid ja kaitseprille.</p>																
<b>7 KÄITLEMINE JA HOIUSTAMINE</b>	<p><b>Hoiustamine:</b> hoida õhukindlalt suletuna ja kuivas kohas.</p>																
<b>8 MÕJU INIMESELE / ISIKUKAITSEVAHENDID</b>	<p>Kaitseriietus: Pikemaajalisel kokkupuutel soovitage kanda butüül või nitriliummist kaitsekindaid</p> <p>Kokkupuude toiduainetega: Peale puhastamist grillimisvahenditele jäänud tootejäägid lõhustuvad kuumuse mõjul süsinikmonoksiidiks ja süsinikdioksiidiks. Vastavalt EL otsusele võivad toote koostisosad toiduainetega kokku puutuda.</p> <p><b>Lubatud piirsisaldused töökohal :</b></p> <table border="1"> <thead> <tr> <th>Isopropüülalkohol:</th> <th>CAS nr.</th> <th>kestus</th> <th>ppm</th> <th>mg/m<sup>3</sup></th> <th>riik</th> </tr> </thead> <tbody> <tr> <td></td> <td>112-34-5</td> <td>8 tundi</td> <td>400</td> <td>980</td> <td>UK</td> </tr> </tbody> </table>					Isopropüülalkohol:	CAS nr.	kestus	ppm	mg/m <sup>3</sup>	riik		112-34-5	8 tundi	400	980	UK
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	112-34-5	8 tundi	400	980	UK												
<b>9 FÜÜSIKALISED JA KEEMILISED OMADUSED</b>	<p><b>Välimus:</b> selge värvitu vedelik</p> <p><b>Leekpunkt:</b> &gt;100°</p> <p><b>pH :</b> ca 6 (kontsentraadis)</p> <p><b>Suhteline tihedus:</b> 1,00 g/cm<sup>3</sup></p> <p><b>Lahustuvus:</b> täielikult veega segunev</p>																

Käesolev dokument on tõlgitud Premium Tõlkeagentuuris (Premium Tõlkeagentuur OÜ) ning vastab originaalile inglise keeles.

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Tõlkejuht





<b>TOODE</b>	Grillrengöring puhastusvahend
<b>10 PÜSIVUS JA REAKTSIOONIVÕIME</b>	Püsiv normaaltingimustel. Lagunemiseni kuumutamisel võib moodustuda süsinikmonoksiid ja süsinikdioksiid
<b>11 TERVISERISK</b>	Akuutne mürgisus Suu kaudu <b>LD 50 :</b> > 5000 mg/kg kehakaalu kohta (rott) (põhineb koostisainete toksilisuse andmetel)  Sissehingamisel ei oma ebasoodsaid mõjusid Nahaga kokkupuutel ei oma ebasoodsaid mõjusid Allaneelamisel ei oma ebasoodsaid mõjusid Silma sattumisel võib põhjustada mööduvat punetust ja kipitustunnet
<b>12 KESKKONNARISK</b>	Toode ja tema koostisosad ei kuulu keskkonnaohtlike ainete hulka
<b>13 JÄÄTMEKÄITLUS</b>	Mahavalgunud aine ja puhastamata mahutid käsitletakse muude jäätmetena ja kuuluvad käitlemisele vastavates asutustes. Jäätmed käideldakse vastavalt kohalikele seadustele ja eeskirjadele. Tühjad, puhastatud kasutajapakendid käideldakse kui olmeprügi.  EWC-kood Soovitav EWC kood: 20 01 30
<b>14 VEONÕUDED</b>	Toodet ei klassifitseerita ohtlikuks
<b>15 REGULEERIVAD ÕIGUSAKTID</b>	Toode EI OLE "ohtlik" vastavalt direktiivile 1999/45/EÜ ohtlike toodete klassifitseerimise, pakendamise ja märgistamise kohta
<b>16 MUU TEAVE</b>	Valmistaja märg: ohutuskaart on heakskiidetud Ulf Axelsson'i poolt, Duoex AB-st  PUNKTIS 2 ESITATUD RISKILAUSED R11 Väga tuleohtlik. R36 Ärritab silmi R67 Väga ohtlik, võib põhjustada uimasust ja peapööritust

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Tõlkejuht



## CERTIFICATE

### Frozen French Hot Dog Baguette 65 g

**Product Description:** French hot-dog baguette is of oblong and oval shape, cut from one side and crumb is removed; surface is glazy without cuttings. Colour: from light-yellow to brown.

Ingredients: Wheat flour, water, yeast, potato flakes, salt, improvers (E-Frimat, Primat), thickener (E-412)

**Chemical and physical characteristics:** conform to FDA labeling regulations and manufacturing formulations.

**Shelf life:** 9 months at temperature not higher than - 18° C; 5 days after defrosting in undamaged packaging; less than 1 day after defrosting in opened packaging

**Emulsifiers:** none

**Vegetable Fat** none

**Artificial colors:** none

**Preservatives:** none

**Allergens:**

Gluten	<b>X</b>
Crustaceans	
Eggs	
Fish	
Peanuts	
Soybeans	
Milk	
Nuts	
Celery	
Mustard	
Sesame	
SO2 > 10ppm	

**X = contained in product**

(x) = rise of cross contamination

**Production Date: 12.05.08**

Chemical characteristics:

	In batch	Acceptable Range
Acidity		<b>≤ 4,0 degrees</b>
Moisture		<b>≤ 50,0 %</b>

Nutritional values per 100 g of product:

Parameter	gram
Sucrose	<b>0</b>
Starch (corn)	<b>51,5</b>
Carbohydrates	<b>48,7</b>
Milk Fat	<b>0</b>
Milk glairy	<b>0</b>
Surgar	<b>0</b>
Dextrose	<b>0</b>
Saccharose	<b>0</b>
Izodextrose	<b>0</b>
Lactose	<b>0</b>
Protein	<b>7,9</b>

Milk protein	<b>0</b>
Fat	<b>0,9</b>

Chief technologist  
Date: \_\_\_\_\_

O. Antipova

## CERTIFICATE

### Frozen French Hot Dog Baguette 65 g

**Product Description:** French hot-dog baguette is of oblong and oval shape, cut from one side and crumb is removed; surface is glazy without cuttings. Colour: from light-yellow to brown.

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**Chemical and physical characteristics:** conform to FDA labeling regulations and manufacturing formulations.

**Shelf life:** 9 months at temperature not higher than - 18° C; 5 days after defrosting in undamaged packaging; less than 1 day after defrosting in opened packaging

**Emulsifiers:** none

**Vegetable Fat** none

**Artificial colors:** none

**Preservatives:** none

**Allergens:**

Gluten	<b>X</b>
Crustaceans	
Eggs	
Fish	
Peanuts	
Soybeans	
Milk	
Nuts	
Celery	
Mustard	
Sesame	
SO2 > 10ppm	

**X = contained in product**

(x) = rise of cross contamination

**Production Date: 12.05.08**

Chemical characteristics:

	In batch	Acceptable Range
Acidity		<b>≤ 4,0 degrees</b>
Moisture		<b>≤ 50,0 %</b>

Nutritional values per 100 g of product:

Parameter	gram
Sucrose	<b>0</b>
Starch (corn)	<b>51,5</b>
Carbohydrates	<b>48,7</b>
Milk Fat	<b>0</b>
Milk glairy	<b>0</b>
Surgar	<b>0</b>
Dextrose	<b>0</b>
Saccharose	<b>0</b>
Izodextrose	<b>0</b>
Lactose	<b>0</b>
Protein	<b>7,9</b>

Milk protein	<b>0</b>
Fat	<b>0,9</b>

Chief technologist  
Date: \_\_\_\_\_

O. Antipova



## **PRODUCT DATA.**

**Articel number; 3109**

**Articel; Hot Dog Rolls, 50 g**

**Ingredients;**

Wheatflour, water, syrup, vegetable oil (rapeseed oil), yeast, wheat protein, salt, emulsifier (E471), flour treatment agent (E300), enzyme.

**Packing information;**

- Hot dog rolls per bag; 14
- bag per case: 7
- cases per pallet; 44
- cases per layer: 4
- EUR-pallet; 1200 x 800 x 2030 mm (length, width, height)

**Weights (per case);**

- Net weight: 4900 g
- Gross weight: 5437 g

**Carton size;**

602 x 380 x 176 mm (length, width, height)

**Nutrion per 100g;**

Energy: 1250 kJ, 290 Kcal

Protein: 8,5 g

Carbohydrate: 50 g

of which sugars: 4,5 g

Fat: 6,5 g

of which saturates: 0,5 g

Fibre: 2,5 g

Sodium: 0,23 g

**Storage condition;**

-18 degrees Celsius or colder

**Shelf life;**

365 days (frozen)

**Shelf life, defrozen product;**

3 days (in a closed bag)

**EAN code (cases);**

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